

LITHIUM BATTERY GUIDE FOR SHIPPERS

A Compliance Tool for All Modes of Transportation

Revised October 2024



U.S. Department of Transportation **Pipeline and** Hazardous Materials Safety Administration The contents of this guide do not have the force and effect of law and are not meant to bind the public in any way. This guide is intended only to provide information to the public regarding existing requirements under the Hazardous Materials Regulations.

INTRODUCTION

This compliance resource was prepared to assist a shipper to safely package lithium cells and batteries for transport by all modes of transportation according to the latest regulatory requirements. This guide provides scenario-based situations that outline the applicable requirements that a shipper must follow to ship packages of lithium cells and batteries in various configurations. Each distinct shipping guide in this document refers to the regulatory requirements for a specific lithium cell/ battery type, configuration, and size. In this way, a shipper will easily find the applicable provisions that they must follow depending on the scenario they encounter as a shipper.

Please note that these shipping guides are based on the Hazardous Materials Regulations (HMR; 49 CFR Parts 171-180) and can be used as a compliance tool to help outline applicable scenario-based regulatory requirements; this document is not a substitute for the HMR. While every effort has been made to provide a simplified compliance resource consistent with the HMR, if there is any instance in which this document is inconsistent with the HMR, then the HMR requirements supersede this guide. The regulations themselves are the final authority for proper shipping procedures.

The HMR includes provisions for the classification, packaging, hazard communication (e.g., package marking, labeling, shipping papers), stowage, and handling of all hazardous materials. The purpose of these regulations is to protect the safety of people, property, and the environment when hazardous materials such as lithium batteries and battery-powered devices are shipped. If the applicable minimum regulatory requirements are not followed, lithium cell or battery shipments may be more likely to contribute to fires, injuries, or other incidents during transport.

Whether shipping a single battery, a palletized load of batteries, or a battery-powered device, the safety of the package, and those who handle it along its journey, depends on compliance with the HMR. Failure to comply with the applicable regulations may result in fines or even criminal prosecution.

For any questions about regulatory requirements, please contact our Hazardous Materials Information Center at **1-800-467-4922/202-366-4488** or <u>infocntr@dot.gov</u>. The Information Center can answer any regulatory questions and provide additional compliance resources.

Effective May 10, 2024, the latest rulemaking (<u>HM-215Q</u>, <u>published April 11, 2024</u>) extends the requirement that lithium ion batteries must be marked with the Watt-hour rating on the outside case to include batteries larger than 100 Wh, revises the test summary requirement, specifies quantity limits for cells and batteries packed with equipment, and removes exceptions for small lithium cells and batteries shipped by air (when not packed with or contained in equipment). In addition, HM-215Q removes the telephone number requirement from the lithium battery mark, with a phaseout date of *December 31, 2026*. As such, this guide now includes footnotes specifying the phaseout date in each instance of the lithium battery mark.

WHY LITHIUM BATTERIES ARE REGULATED IN TRANSPORTATION

Lithium cells and batteries power countless items that support everyday life, from portable computers, cordless tools, smartphones and watches, to wheelchairs and motor vehicles. Our society has come to depend on lithium cells and batteries for an increasingly mobile lifestyle. Today's lithium cells and batteries are more energy dense than ever, bringing a steadily growing number of high-powered devices to market. With the increased energy density comes greater risk and the need to manage it. Shippers play an important role in reducing this risk and preventing incidents—including fires aboard aircraft or other transport vehicles.

The risks posed by lithium cells and batteries are generally a function of type, size, and chemistry. Lithium cells and batteries can present both chemical (e.g., corrosive or flammable electrolytes) and electrical hazards. Unlike standard alkaline batteries, most lithium batteries manufactured today contain a flammable electrolyte and have an incredibly high energy density. They can overheat and ignite under certain conditions, such as a short circuit, overcharging, or mechanical damage. Once ignited, lithium cell and battery fires can be difficult to extinguish. Additional, although infrequent, events can result in lithium cells and batteries experiencing thermal runaway, a chain reaction leading to a violent release of stored energy and flammable gas. This

CELL VS. BATTERY

CELL: A cell is a single encased electrochemical unit.

BATTERY: A battery is made up of multiple electrically connected component cells, such as in a laptop computer battery.

Note: A battery can also be comprised of only a single cell, such as the common AA, C, or a coin cell. A single cell battery is considered a "cell" and must be offered for transportation in accordance with the requirements for cells.

thermal runaway can propagate to other batteries or combustible materials nearby, potentially resulting in large fires with severe consequences.

The Federal Aviation Administration (FAA) Technical Center issued a series of test reports in 2004, 2006, 2010, and 2014 that characterized the hazards posed by lithium cells and batteries transported as cargo on aircraft and the effectiveness of certain aircraft fire suppression agents and packaging configurations in mitigating the associated risks. The FAA Technical Center testing shows that oxygen starvation through depressurization in the case of cargo aircraft, common shipping containers (e.g., unit load devices), or aircraft fire suppression systems are not effective in containing or suppressing many potential lithium cell or battery fires.

Lithium cells and batteries can become dangerous and cause fires and electrical shocks if not safely packaged and handled when transported. Misused, mishandled, modified, improperly packaged, improperly stored, overcharged, damaged, or defective lithium cells or batteries can short circuit, overheat, and sometimes cause fire. The heat from a single cell in thermal runaway can propagate from cell to cell and package to package until the entire shipment has been consumed. Temperatures of lithium cells or batteries in thermal runaway are sufficient to ignite typical fiberboard packaging and nearby materials.

Always remember that ALL lithium cells and batteries are hazardous materials when being transported, no matter the size or quantity. However, there may be exceptions from the regulations depending on whether the cells and batteries meet specific:

• Size limitations

- Hazard communication requirements
- Packaging requirements
- Additional requirements for air transportation.



THE HMR, INTERNATIONAL, AND MODAL REQUIREMENTS

This document provides generalized guidance on the requirements for proper packaging and hazard communication of shipments of lithium cells and batteries and lithium battery-powered equipment by all modes of transportation. Shipments to, from, or within the United States are subject to the HMR. For international transport, PHMSA authorizes the use of the International Civil Aviation Organization's Technical Instructions for the Safe Transport of Dangerous Goods by Air (ICAO TI) and the International Maritime Dangerous Goods Code (IMDG Code) subject to the additional conditions and limitations of the HMR specified in subpart C of part 171 of the HMR (§§ 171.22-26).

VESSEL TRANSPORTATION

Lithium batteries and battery-powered equipment may be transported within the United States by vessel and by motor vehicle or rail either before or after being transported by vessel in accordance with the IMDG Code. We recommend that shippers consult the most recent edition of the IMDG Code, issued by the International Maritime Organization (IMO) for additional requirements. Publications and regulations issued by IMO can be found at: www.imo.org.

AIR TRANSPORTATION

Lithium batteries and battery-powered equipment may be transported within the United States by aircraft and by motor vehicle or rail either before or after being transported by aircraft in accordance with the ICAO TI. We recommend that shippers consult the most recent edition of the ICAO TI for additional requirements, along with any applicable origin/ destination State Variations. State Variations are additional conditions and limitations imposed by the country of origin and destination. For example, US State Variations contain the additional HMR requirements that apply when shipping to, from, or within the US by air under the ICAO TI. Publications and regulations issued by ICAO can be found at: www.icao.int.

For both international and domestic shipments, we also recommend checking with the air carrier for any additional requirements. Many air carriers have supplemental policies and/or limitations with respect to lithium battery shipments. These requirements can often be found by consulting directly with the air carrier or International Air Transport Association (IATA) publications. Air carriers, working closely with the FAA, use their Safety Management Systems (SMS) to evaluate their ability to safely carry lithium batteries and determine safety mitigation strategies. General FAA hazmat resources can be found at www.faa.gov/hazmat, with specific lithium battery resources at https://www.faa.gov/hazmat/resources/lithium_batteries.

In summary, when shipping batteries for air transportation, shippers should always consult their air carrier or ICAO/IATA publications for both country-specific and carrier-specific policies/limitations.

LITHIUM BATTERY TYPES

There are many different chemistries of lithium cells and batteries, but for transportation purposes, all lithium cells and batteries fall into one of two basic types: lithium ion and lithium metal. Both battery types are characterized by a higher energy density and a longer operating life than alkaline, nickel cadmium, and nickel metal hydride chemistries.

- Lithium ion, including lithium polymer:
 - are generally rechargeable (secondary) batteries
 - are found in a wide range of electronic devices such as laptop and tablet computers, cellular telephones, hybrid vehicles. etc.







- Lithium metal:
 - are generally non-rechargeable (primary, one-time use)
 - have a longer life than standard alkaline batteries
 - are commonly used in hearing aids, wristwatches, smoke detectors, cameras, key fobs, children's toys, etc.







LITHIUM CELLS AND BATTERY TESTING REQUIREMENTS

Shippers are responsible for ensuring that lithium cells and batteries offered for transportation have passed the design tests found in the United Nations (UN) Manual of Tests and Criteria, Section 38.3. The UN 38.3 testing accounts for transportation impacts such as:

Altitude

- Forced discharge
- Overcharge
- Thermal test

- External short circuit
- Impact/crush
- Shock

- Vibration

Effective January 1, 2022, lithium cell and battery manufacturers and subsequent distributors of lithium cells or batteries, except for button cells installed in equipment (including circuit boards), manufactured on or after January 1, 2008 must make a lithium battery test summary available to others in the supply chain. The test summary includes a standardized set of elements that provide traceability and accountability to ensure that lithium cell and battery designs offered for transport meet UN 38.3 test requirements. We recommend the shipper check with the battery manufacturer or distributor to determine if a battery design has passed these tests, or obtain, if possible, the test summary. For additional information on test summaries, refer to PHMSA's "Lithium Battery Test Summaries (TS)" outreach publication.

Any change or modification to a lithium battery that would lead to a failure of any of the UN 38.3 tests must be considered a new type and subjected to the required tests. See the UN Manual for the types of changes that may be considered sufficiently different from a tested type and that may lead to a failure of a lithium battery test result.

See § 173.185(a) for all testing and test summary requirements. Refer to §§ 173.185(d)(1) and (e), respectively, for exceptions from the testing requirements for lithium cells or batteries shipped for disposal or recycling and for low production runs and prototype lithium cells or batteries.

HOW ARE LITHIUM BATTERIES REGULATED?

Lithium cells and batteries are Class 9 (miscellaneous) hazardous materials. There are eight possible descriptions for lithium cells and batteries, depending on the battery chemistry. These descriptions, or proper shipping names, are found in the Hazardous Materials Table (HMT) in § 172.101 of the HMR. They are as follows:

- Stand-alone—Package contains only the cells/batteries—no equipment:
 - · UN3090, Lithium metal batteries including lithium alloy batteries
 - UN3480, Lithium ion batteries including lithium ion polymer batteries
- **Packed with**—Package contains not only the equipment, but also cells/ batteries that are not installed in the equipment:
 - UN3091, Lithium metal batteries packed with equipment *including lithium alloy batteries*
 - UN3481, Lithium ion batteries packed with equipment *including lithium ion polymer batteries*
- Contained in—Package contains equipment with cells/batteries installed:
 - UN3091, Lithium metal batteries contained in equipment *including lithium alloy batteries*
 - UN3481, Lithium ion batteries contained in equipment *including lithium ion polymer batteries*
- Vehicles—Package or shipment contains a vehicle powered by lithium batteries:
 - UN3171, Battery-powered vehicle

What are considered "Vehicles" or "Equipment" in the HMR?

Vehicles are self-propelled apparatuses designed to carry one or more persons or goods. Examples of such vehicles are electrically-powered cars, motorcycles, scooters, three- and four-wheeled vehicles or motorcycles, trucks, locomotives, bicycles (pedal cycles with an electric motor) and other vehicles of this type (e.g. self-balancing vehicles or vehicles not equipped with at least one seating position), lawn tractors, selfpropelled farming and construction equipment, boats, aircraft, wheelchairs and other mobility aids.

Equipment means the device or apparatus for which the lithium cells or batteries will provide electrical power for its operation.

- Cargo Transport Unit—Lithium batteries installed in a cargo transport unit and designed only to provide power external to the cargo transport unit.
 - UN3536, Lithium batteries installed in cargo transport unit lithium ion batteries or lithium metal batteries

BATTERY SIZE – SMALLER BATTERY THRESHOLDS

It is important to remember that the size of the cell or battery has important implications for shipping requirements. Size refers not only to physical dimensions and weight, but also the energy capacity of the battery. For lithium ion cells and batteries, size is measured by Watt-hour (Wh) ratings. For lithium metal cells and batteries, size is measured by lithium content in grams (g). The Wh rating is often marked on the outside case of the lithium ion cell or battery. Beginning May 10, 2024, the Wh rating must be marked on the outside case of all lithium ion batteries regardless of size (see § 173.185(a)(5)).

The size of a lithium cell or battery is an important aspect of classification because "smaller" cells and batteries qualify for certain exceptions from regulatory requirements when packed in certain quantities. For the purposes of DOT regulations, a "smaller" cell or battery is as follows:

- Lithium Ion: Cells equal to or less than 20Wh; and batteries equal to or less than 100Wh
 - · For highway and rail ONLY: Cells not exceeding 60Wh; and batteries not exceeding 300Wh
- · Lithium Metal: Cells equal to or less than 1g; and batteries equal to or less than 2g
 - For highway and rail ONLY: Cells not exceeding 5g; and batteries not exceeding 25g

Note: For a single cell battery, such as a typical coin cell or standard AA or AAA replacement battery, refer to the size for cells.

Cells and batteries that exceed these "smaller" cell or battery size thresholds must be shipped as fully regulated Class 9 hazardous material. The shipping requirements for these fully regulated cells and batteries are more stringent. The shipping guides outlined on page 7 and the flowcharts on pages 8 and 9 make the distinction between size thresholds, when applicable, for shipping purposes.

DISPOSAL OR RECYCLING LITHIUM BATTERY PROVISIONS

FOR MOTOR VEHICLE ONLY

Lithium cells and batteries, including those contained in or packed with equipment, being shipped for disposal or recycling may qualify for certain exceptions in § 173.185(d) of the HMR. The following exceptions only apply when transported by motor vehicle to a permitted storage facility, disposal site, or for the purposes of recycling:

- UN 38.3 cell and battery testing
- UN specification packaging requirements (when packed in a strong outer packaging)

In addition, when these shipments meet the applicable size, packaging, and hazard communication conditions for "smaller" cells and batteries in § 173.185(c) of the HMR, they are also eligible for the "smaller" cells and batteries exceptions.

Please note that all other requirements of the HMR apply, including, but not limited to, protecting the lithium cells and batteries from short circuiting and from damage caused by shifting within the outer package. For more details on the requirements for a specific shipment, use the appropriate shipping guide in this document.

Many packages designed to ship lithium batteries for recycling are subject to the terms of a DOT Special Permit (DOT-SP). When utilizing packaging subject to the terms of a DOT-SP, the exact instructions of the DOT-SP provided by the manufacturer must be followed.

SHIPPING DAMAGED, DEFECTIVE, OR RECALLED (DDR) LITHIUM BATTERIES

Lithium cells or batteries that have been damaged or identified by the manufacturer as being defective for safety reasons, that have the potential of producing a dangerous evolution of heat, fire, or short circuit (e.g., those being returned to the manufacturer for safety reasons) may only be transported by highway, rail, or vessel. **These cells or batteries are strictly forbidden for transportation by aircraft**. Furthermore, they must be packaged according to the provisions of § 173.185(f), which include:

- Placing the cell or battery in individual, non-metallic inner packaging that completely encloses the cell or battery
- Surrounding the inner packaging with cushioning material that is non-combustible, electrically non-conductive, and absorbent
- Packaging the inner packaging in Packing Group I performance level packaging. Note that only one inner packaging may be placed in an outer packaging (i.e., only one cell or battery per package)
- Marking the outer packaging with an indication that the package contains a damaged/defective battery, in addition to any other required marks and labels on the package.

Note that there are no exceptions from any HMR requirements (e.g., training, shipping papers, marking, labeling) for DDR lithium cells or batteries.

Many packages designed to ship damaged, defective, or recalled batteries are subject to the terms of a DOT Special Permit (DOT-SP). When utilizing packaging subject to the terms of a DOT-SP, the exact instructions of the DOT-SP provided by the manufacturer must be followed.

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WARNING

Authorized Service Provider Only

Potential for fire or burning. Do not disassemble, puncture, crush, heat, or burn.

Li-ion Polymer Battery 3.8V === 5.92Whr APN: 616-0718 VPN: A69TA006H



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SHIPPING GUIDES

For the purposes of this document, the ways to describe and configure packages of lithium cells and batteries, including smaller cells and batteries, are divided between ten distinct, standalone shipping guides. The shipping guides are numbered Guide 01 - Guide 10.

The flowcharts on pages 10 and 11 provide a process to navigate possible descriptions/packaging configurations. Use the flowcharts to determine the appropriate shipping guide in this document. Each shipping guide contains information on the required hazard communication, quantity limits, and packaging. Each shipping guide also contains additional requirements or restrictions depending on the mode of transport (i.e., highway, rail, aircraft, and vessel).

If viewing this document electronically (i.e., on a computer or device), the guide number icons below are hyperlinked to the corresponding shipping guide for quicker navigation through the document.

THE SHIPPING GUIDE NUMBERS ARE AS FOLLOWS:

^{GUIDE}	UN3480 LITHIUM ION BATTERIES (FULLY REGULATED CELLS AND BATTERIES)	P. 12
^{GUIDE}	UN3480 LITHIUM ION BATTERIES (SMALLER CELLS AND BATTERIES)	P. 14
^{GUIDE}	UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES).	P. 17
^{GUIDE}	UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)	P. 20
^{guide}	UN3090 LITHIUM METAL BATTERIES (FULLY REGULATED CELLS AND BATTERIES)	P. 23
^{guide}	UN3090 LITHIUM METAL BATTERIES (SMALLER CELLS AND BATTERIES)	P. 25
^{GUIDE}	UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)	P. 28
^{guide}	UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)	P. 30
^{guide}	UN3171 BATTERY-POWERED VEHICLE	P. 34
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INSTRUCTIONS

Use this flowchart to direct to the appropriate guide number in this publication for information on hazard communication, quantity limits, and packaging requirements for lithium ion cells and batteries. If viewing this document electronically (i.e., on a computer or device), the guide number icons below are hyperlinked to the corresponding shipping guide for quicker navigation through the document.



INSTRUCTIONS

Use this flowchart to direct to the appropriate guide number in this publication for information on hazard communication, quantity limits, and packaging requirements for lithium metal cells and batteries. If viewing this document electronically (i.e., on a computer or device), the guide number icons below are hyperlinked to the corresponding shipping guide for quicker navigation through the document.



UN3480 LITHIUM ION BATTERIES (FULLY REGULATED CELLS AND BATTERIES)

This guide outlines the requirements for lithium ion batteries being shipped as fully regulated Class 9 lithium batteries. Beginning May 10, 2024, all lithium ion batteries must be marked with the Wh rating on the outside case. Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3480 **Proper Shipping Name:** Lithium Ion Batteries **Hazard Class Label:** Class 9 Lithium Battery

Packaging Requirements - § 173.185(b) (see Guide 01 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - Placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with electrically conductive materials (e.g., metal) in the packaging.
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- The outer packaging must be a UN specification packaging meeting Packing Group II performance requirements. Remember, all packaging instructions provided by the packaging manufacturer must be followed!
 - Alternatively, instead of a UN specification package, lithium batteries with a mass of 12 kg (26.5 pounds) or more with a strong, impact-resistant outer casing, may be packed in strong outer packaging (such as crates) or banded to pallets or other handling devices. Batteries packaged in this way require Associate Administrator approval for air transport.

Required Hazard Communication – Subparts C-E of Part 172 (see Guide 01 diagram for additional details):

- Class 9 Lithium Battery label
- Cargo Aircraft Only label (if being shipped for air transport § 172.101(j)(4))
- UN ID number UN3480
- Proper Shipping Name mark "Lithium ion batteries"
- Consignor (shipper) or Consignee (recipient) name and address
- When overpacked (e.g., authorized outer packagings are further packaged or consolidated by any means), the Class 9 Lithium Battery label, Cargo Aircraft Only label (as applicable), UN ID number, and Proper Shipping Name must be visible or replicated on the overpack (§ 173.25).

Additional Details:

- DOT Hazmat Employee Training All employees involved in the shipment, including preparation for shipment are subject to the hazmat employee training requirements of § 172.704.
- Hazardous Materials Shipping Paper Shippers must prepare and offer a hazardous materials shipping paper prepared in accordance with subpart C of part 172 of the HMR (§§ 172.200-205).
- Emergency Response Information and Emergency Response Telephone Number Shippers must provide the appropriate emergency response information and emergency response telephone number per subpart G of part 172 of the HMR (§§ 172.600-606).

UN3480 LITHIUM ION BATTERIES (FULLY REGULATED CELLS AND BATTERIES)

Additional Air Restrictions or Requirements:

- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- These shipments are forbidden to be transported as cargo on passenger aircraft (column 9 of the HMT § 172.101).
- When shipped by cargo aircraft, the lithium ion cells and batteries must be offered at a state of charge not exceeding 30 percent of their rated capacity (special provision A100 § 172.102).
- Packages may not exceed a 35 kg net quantity of lithium ion cells and batteries, unless approved by the Associate Administrator (column 9 of the HMT § 172.101). "Net quantity" refers to the weight of the cells and batteries, without packaging materials.
- Up to two replacement lithium ion cells or batteries specifically used for medical devices may be transported as cargo on passenger aircraft and exceeding 30 percent state of charge, when approved by the Associate Administrator, and meeting the requirements of § 173.185(g).
- Lithium ion cells and batteries must not be packed in the same outer packaging with substances and articles of Class 1 (explosives) other than Division 1.4S, Division 2.1 (flammable gases), Class 3 (flammable liquids), Division 4.1 (flammable solids), or Division 5.1 (oxidizers) (§ 173.185 (b)(7)).

PACKAGING AND HAZARD COMMUNICATION DIAGRAM



The inner packaging must completely enclose the cells or batteries in the package. The inner packaging may also be used to meet protection against short circuiting/terminal protection requirements. See § 173.185(b)(3)(i).

Protection against short circuiting/terminal protection is an important aspect of packaging. Any method is acceptable, provided this important performance requirement is met.



Authorized Specification Outer Packaging Types *:

Boxes: Metal (4A, 4B, 4N), wooden (4C1, 4C2, 4D, 4F), fiberboard (4G), or solid plastic (4H1, 4H2) Drums: Metal (1A2, 1B2, 1N2), plywood (1D), fiber (1G), or plastic (1H2) Jerricans: Metal (3A2, 3B2) or plastic (3H2)

See § 173.185(b)(3)(ii).

* Must meet the Packing Group II Performance requirements

UN3480 LITHIUM ION BATTERIES (SMALLER CELLS AND BATTERIES)

This guide outlines the requirements for lithium ion batteries meeting exceptions for smaller lithium cells and batteries in § 173.185(c). Beginning May 10, 2024, all lithium ion batteries must be marked with the Wh rating on the outside case. Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3480 **Proper Shipping Name:** Lithium ion batteries **Hazard Class Label:** N/A

Packaging Requirements - § 173.185(b) (see Guide 02 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - Placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with electrically conductive materials (e.g., metal) in the packaging.
 - Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- Each outer package must be a strong outer packaging and capable of withstanding a 1.2 meter drop test, in any orientation, without damage to the cells or batteries, without shifting that would allow battery-to-battery contact, and without release of the contents. They are not required to be packaged in UN specification packaging.
- Completed package must not exceed 30 kg (66 pounds) gross weight. See Additional Air Restrictions or Requirements for the package quantity limits for air transportation.

Required Hazard Communication - § 173.185(c) (see Guide 02 diagram for additional details):

- Lithium Battery Mark
 - * UN ID Number 3480 (Replaces "*" on Lithium Battery Mark)
 - Telephone number for additional information (Replaces "**" on Lithium Battery Mark) †
 - The mark must be in the form of a rectangle or a square with hatched edging. The mark must be not less than 100 mm (3.9 inches) wide by 100 mm (3.9 inches) high and the minimum width of the hatching must be 5 mm (0.2 inches), except marks of 100 mm (3.9 inches) wide by 70 mm (2.8 inches) high may be used on a package containing lithium batteries when the package is too small for the larger mark
 - When placed in an overpack, the mark must be visible or reproduced on the overpack and the overpack must be marked with the word "OVERPACK" in lettering at least 12 mm (0.47 inches) high
- Text marking that shipment is forbidden for transport aboard passenger aircraft (see § 173.185(c)(1)(iii) for text marking options) or Cargo Aircraft Only (CAO) label (For shipments made in accordance with international standards and regulations, the CAO label may be required)
- For highway and rail transportation only: Cells that exceed 20 Wh, but do not exceed 60 Wh, and batteries that exceed 100 Wh, but do not exceed 300 Wh, the text marking "LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. (See § 173.185(c)(1)(iv)). This text marking should be used in place of the transport aboard passenger aircraft text marking or CAO label.

UN3480 LITHIUM ION BATTERIES (SMALLER CELLS AND BATTERIES)

Additional Details - § 173.185(c):

- Hazmat employees are not subject to the training requirements of § 172.704. However, for air shipments, each person who prepares a package for shipment, must receive instruction on these requirements, corresponding to their functions.
- No Hazardous Materials Shipping Paper required
- No Emergency Response Information and Emergency Response Telephone Number required.

Additional Air Restrictions or Requirements - § 173.185(c)(5):

- A package prepared in accordance with the size limits for small batteries is subject to all requirements applicable to fully regulated lithium ion batteries. However, if the package contains no more than 10 kg of lithium ion cells or batteries, UN performance packaging is not required when the package displays both the Lithium Battery Mark and the Class 9 Lithium Battery label. See 173.185(c)(5)(i) for details.
- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- These shipments are forbidden to be transported as cargo on passenger aircraft (column 9 of the HMT § 172.101).
- When shipped by cargo aircraft, lithium ion cells and batteries must be offered at a state of charge not exceeding 30 percent of their rated capacity (special provision A100 § 172.102).
- For transportation by aircraft, lithium cells and batteries must not be packed in the same outer packaging with substances and articles of Class 1 (explosives) other than Division 1.4S, Division 2.1 (flammable gases), Class 3 (flammable liquids), Division 4.1 (flammable solids), or Division 5.1 (oxidizers).
- Each package must be capable of withstanding, without damage to the cells or batteries contained therein and without any reduction of effectiveness, a force applied to the top surface equivalent to the total weight of identical packages stacked to a height of 3 meters (including the test sample) for a duration of 24 hours.



UN3480 LITHIUM ION BATTERIES (SMALLER CELLS AND BATTERIES)

PACKAGING AND HAZARD COMMUNICATION DIAGRAM (OTHER THAN BY AIR)



Protection against short circuiting/terminal protection is an important aspect of packaging. Any method is acceptable, provided this important performance requirement is met.

UN Specification packaging is not required. Packaging must meet performance requirements listed in the "Packaging Requirements" section of this shipping guide.



Cargo aircraft only label § 172.448

Alternatively, a text marking listed in § 173.185(c)(1)(iii) may be used, as applicable. However, the CAO label may be required for shipments made in accordance with international standards and regulations.





Lithium Battery Mark § 173.185(c)(3)

- UN ID Number(s)
- Telephone number for additional information about the shipment ⁺
- A minimum of 100 mm wide x 100 mm high, or when the package is too small 100 mm wide x 70 mm high



Text markings, when used, must use letters at least 6 mm (0.25 inch) in height on packages having a gross weight of 30 kg (66 pounds) or less, except that smaller font may be used as necessary when package dimensions so require.

Letters must be at least 12 mm (0.5 inch) in height on packages having a gross weight of more than 30 kg (66 pounds).

If cells exceed 20 Wh, but do not exceed 60 Wh, or batteries exceed 100 Wh, but do not exceed 300 Wh...

The text marking "LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. See § 173.185(c)(1)(iv). This text marking should be used in place of the transport aboard passenger aircraft marking or CAO label.

UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)

This guide outlines the requirements for lithium ion batteries packed with or contained in equipment being shipped as fully regulated Class 9 lithium batteries. Beginning May 10, 2024, all lithium ion batteries must be marked with the Wh rating on the outside case. Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3481

Proper Shipping Name: Lithium ion batteries packed with *or* contained in equipment

Hazard Class Label: Class 9 Lithium Battery

Packaging Requirements - § 173.185(b) (see Guide 03 diagram for additional details):

- Cells and batteries must be:
 - Protected against short circuiting. This means that terminals must be protected!
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- Equipment must be protected from accidental activation.
- For packages with lithium cells or batteries packed with equipment:
 - Cells and batteries must be placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with equipment or electrically conductive materials (e.g., metal) in the packaging.
 - A UN specification packaging meeting Packing Group II performance requirements must be used as either the outer packaging for any spare batteries or the outer packaging for both the batteries and the equipment. Remember, all packaging instructions provided by the packaging manufacturer must be followed!
- For packages with lithium cells or batteries contained in equipment:
 - The outer packaging, when used, must be constructed of suitable material of adequate strength and design in relation to the capacity and intended use of the packaging, unless the lithium cells or batteries are afforded equivalent protection by the equipment in which they are contained.
 - Equipment must be secured to prevent damage caused by shifting within the outer packaging and be packed to prevent accidental operation during transport.

Required Hazard Communication – Subparts C-E of Part 172 (see Guide 03 diagram for additional details):

- Class 9 Lithium Battery Label
- Cargo Aircraft Only Label, if shipped by air and lithium cells or batteries exceed 5 kg net weight § 172.101(j)(4)
- UN ID Number UN3481
- Proper Shipping Name Mark "Lithium ion batteries packed with equipment" or "Lithium ion batteries contained in equipment", as appropriate.
 - Note: if the package contains <u>both</u> lithium ion batteries packed with and contained in equipment, the proper shipping name is "Lithium Ion Batteries Packed with Equipment". See special provision 181 in § 172.102.
- Consignor (shipper) or Consignee (recipient) name and address
- Per special provision 181 in § 172.102, a package containing both lithium ion and lithium metal batteries must include hazard communication for both battery types (See Guide 07 for Lithium Metal Battery hazard communication requirements).
- When overpacked (e.g., authorized outer packagings are further packaged or consolidated by any means), the Class 9 Lithium Battery label, Cargo Aircraft Only label (as applicable), UN ID number, and Proper Shipping Name must be visible or replicated on the overpack (§ 173.25).

UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)

Additional Details:

- DOT Hazmat Employee Training All employees involved in the shipment, including preparation for shipment are subject to the training requirements of § 172.704.
- Hazardous Materials Shipping Paper Shippers must prepare and offer a hazardous materials shipping paper prepared in accordance with subpart C of part 172 of the HMR (§§ 172.200-205).
- Emergency Response Information and Emergency Response Telephone Number Shippers must provide the appropriate emergency response information and monitored emergency response telephone number per subpart G of part 172 of the HMR (§§ 172.600-606).

Additional Air Restrictions or Requirements:

- For transportation by aircraft, where multiple pieces of equipment are packed in the same outer packaging, each piece of equipment must be packed to prevent contact with other equipment (173.185(b)(4)(iv)).
- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- The number of batteries in each package is limited to the minimum number required to power the piece of equipment, plus two spare sets (173.185(b)(3)(iii)(C)). A "set" of cells or batteries is the number of individual cells or batteries that are required to power each piece of equipment.
- For passenger aircraft, the package may not exceed 5 kg net quantity (column 9 of the HMT § 172.101). "Net quantity" refers to the weight of the batteries, not packaging materials or the equipment.
- For cargo aircraft, the package may not exceed 35 kg net quantity, unless excepted by the Associate Administrator (column 9 of the HMT § 172.101). "Net quantity" refers to the weight of the batteries, not packaging materials or the equipment.

PACKAGING AND HAZARD COMMUNICATION DIAGRAM



OUTER PACKAGING FOR PACKED WITH EQUIPMENT VS. CONTAINED IN EQUIPMENT

For lithium batteries **PACKED** with equipment:

The outer packaging holding the batteries must meet the Packing Group II performance requirements. Batteries can be packed in this manner and then packaged with the equipment or the inner packagings can be packaged with the equipment in a Packing Group II performance package. For UN Specification packaging, always follow the packaging manufacturer's packaging and closure instructions.



For lithium batteries **CONTAINED** in equipment:

The outer packaging does not need to be UN Specification packaging – in fact, the equipment can be transported unpackaged if it provides adequate protection to the battery.

UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)

PACKAGING AND HAZARD COMMUNICATION DIAGRAM (Cont'd)



The inner packaging must completely enclose the cells or batteries in the package. The inner packaging may also be used to meet protection against short circuiting/terminal protection requirements. See § 173.185(b)(3)(i).

Protection against short circuiting/terminal protection is an important aspect of packaging. Any method is acceptable, provided this important performance requirement is met.



UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)

This guide outlines the requirements for lithium ion batteries packed with or contained in equipment being sent under the smaller lithium batteries provisions of § 173.185(c). Beginning May 10, 2024, all lithium ion batteries must be marked with the Wh rating on the outside case. Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3481 **Proper Shipping Name:** Lithium ion batteries packed with or contained in equipment

Hazard Class Label: N/A

Packaging Requirements - § 173.185(b) (see Guide 04 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- For packages with lithium cells or batteries packed with equipment:
 - Cells and batteries must be placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with the equipment or electrically conductive materials (e.g., metal).
 - The outer packaging must be a strong rigid outer package that <u>is</u> <u>capable of withstanding</u> a 1.2 meter drop test without damage to the cells or batteries, without shifting that would allow battery-to-battery contact, and without release of the contents of the package.
- For packages with lithium cells or batteries contained in equipment:

Consignment means one or more packages accepted by an operator from one shipper at one time and at one address, receipted for in one lot, and moving to one consignee at one destination address.

• The outer packaging must be a strong rigid outer package unless the cell or battery or battery contained in equipment are afforded equivalent protection by the equipment in which they are contained.

Required Hazard Communication - § 173.185(c) (see Guide 04 diagram for additional details):

- Lithium Battery Mark EXCEPT: when a package contains only button cell batteries installed in equipment (including circuit boards); OR when a consignment contains two packages or fewer where each package contains not more than four lithium cells or two lithium batteries contained in equipment.
 - * UN ID Number 3481 (Replaces '*' on Lithium Battery Mark)
 - * Telephone number for additional information about the shipment (Replaces '**' on Lithium Battery Mark) †
 - The mark must be in the form of a rectangle or a square with hatched edging. The mark must be not less than 100 mm (3.9 inches) wide by 100 mm (3.9 inches) high and the minimum width of the hatching must be 5 mm (0.2 inches), except marks of 100 mm (3.9 inches) wide by 70 mm (2.8 inches) high may be used on a package containing lithium batteries when the package is too small for the larger mark
 - When overpacked (e.g., authorized outer packagings are further packaged or consolidated by any means), the lithium battery mark must be visible or reproduced on the overpack and the overpack marking must be marked with the word "OVERPACK" in lettering at least 12 mm (0.47 inches) high.

UIDE UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)

- If the package exceeds 5 kg net weight of lithium batteries, text marking that shipment is Forbidden by Passenger Aircraft (see § 173.185(c)(1)(iii) for text marking options) or the Cargo Aircraft Only (CAO) Label. For shipments made in accordance with international standards and regulations, the CAO label may be required.
- For highway and rail transportation only: Cells that exceed 20 Wh, but do not exceed 60 Wh, and batteries that exceed 100 Wh, but do not exceed 300 Wh, the text marking "LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. (See § 173.185(c)(1)(iv)). This text marking should be used in place of the transport aboard passenger aircraft text marking or CAO label.

Required Hazard Communication Cont'd (see Guide 04 diagram for additional details):

• Per special provision 181 in § 172.102, a package containing both lithium ion and lithium metal batteries must include hazard communication for both battery types.

Additional Details - § 173.185(c):

- Hazmat employees are not subject to the training requirements of § 172.704. However, for air shipments, each person who prepares a package for shipment, must receive instruction on these requirements, corresponding to their functions.
- No Hazardous Materials Shipping Paper required
- No Emergency Response Information and Emergency Response Telephone Number required.

Additional Air Restrictions or Requirements - § 173.185(c)(4):

- For transportation by aircraft, where multiple pieces of equipment are packed in the same outer packaging, each piece of equipment must be packed to prevent contact with other equipment (173.185(b)(4)(iv)).
- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- The number of batteries in each package is limited to the minimum number required to power the piece of equipment, plus two spare sets, and the total net quantity (mass) of the lithium cells or batteries in the completed package must not exceed 5 kg. A "set" of cells or batteries is the number of individual cells or batteries that are required to power each piece of equipment.
- All persons preparing a package for shipment, must receive adequate instruction on these conditions and limitations, corresponding to their functions.
- When the package must be marked with the lithium battery mark and an air waybill is used, there must be an indication on the air waybill that the shipment complies with § 173.185(c)(4) or the applicable ICAO TI Packaging Instruction.
- When packages are placed in an overpack, the packages must be secured within the overpack, and the intended function of each package must not be impaired by the overpack.

UIDE UN3481 LITHIUM ION BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)

PACKAGING AND HAZARD COMMUNICATION DIAGRAM



Any lithium cell or battery packed with equipment (i.e., spare batteries) must be placed in an inner packaging that completely encloses the cell or battery in the package. The inner packaging may also be used to meet protection against short circuiting/terminal protection requirements. See § 173.185(b)(3)(i).

Protection against short circuiting/terminal protection is an important aspect of packaging. Equipment must also be protected from accidental activation. In addition, the packaging should prevent any damage to the batteries. Any method is acceptable, provided these important performance requirements are met.

UN Specification packaging is not required. Packaging must meet performance requirements listed in the "Packaging Requirements" section of this shipping guide.



LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL

If cells exceed 20 Wh, but do not exceed

60 Wh, or batteries exceed 100 Wh, but

do not exceed 300 Wh...

required. See § 173.185(c)(1)(iv).

CARGO AIRCRAFT ONLY label § 172.448 (Only if the package exceeds 5 kg net weight of lithium batteries. Alternatively, a text marking listed in § 173.185(c)(1)(iii) may be used, as applicable. However, the CAO label may be required for shipments made in accordance with international standards.)



Lithium Battery Mark § 173.185(c)(3)

- UN ID Number(s)
- Telephone number for additional information about the shipment ⁺
- A minimum of 100 mm wide x 100 mm high, or when the package is too small 100 mm wide x 70 mm high

This text marking should be used in place of the transport aboard passenger aircraft marking or CAO label.

The text marking "LITHIUM BATTERIES—FORBIDDEN

FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is

See the Hazard Communication section of this shipping guide for exceptions from this requirement.

Text markings, when used, must use letters at least 6 mm (0.25 inch) in height on packages having a gross weight of 30 kg (66 pounds) or less, except that smaller font may be used as necessary when package dimensions so require.

Letters must be at least 12 mm (0.5 inch) in height on packages having a gross weight of more than 30 kg (66 pounds).

This guide outlines the requirements for lithium metal batteries being shipped as fully regulated Class 9 lithium batteries. Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide

UN ID Number: UN3090 Proper Shipping Name: Lithium metal batteries Hazard Class Label: Class 9 Lithium Battery

Packaging Requirements - §173.185(b)(see Guide 05 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - Placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with electrically conductive materials (e.g., metal) in the packaging.
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- The outer packaging must be a UN specification packaging meeting Packing Group II performance requirements. Remember, all packaging instructions provided by the packaging manufacturer must be followed!
 - * Alternatively, instead of a UN specification package, lithium batteries with a mass of 12 kg (26.5 pounds) or more with a strong, impact-resistant outer casing, may be packed in strong outer packaging (such as crates) or banded to pallets or other handling devices. Batteries packaged in this way require Associate Administrator approval for air transport.

Required Hazard Communication – Subparts C-E of Part 172 (see Guide 05 diagram for additional details):

- Class 9 Lithium Battery Label
- Cargo Aircraft Only Label (if being shipped for air transport) § 172.101(j)(4)
- UN ID Number UN3090
- Proper Shipping Name Mark "Lithium metal batteries"
- Consignor (shipper) or Consignee (recipient) name and address
- When overpacked (e.g., authorized outer packagings are further packaged or consolidated by any means), the Class 9 Lithium Battery label, Cargo Aircraft Only label (as applicable), UN ID number, and Proper Shipping Name must be visible or replicated on the overpack (§ 173.25).

Additional Details:

- DOT Hazmat Employee Training All employees involved in the shipment, including preparation for shipment are subject to the hazmat employee training requirements of § 172.704.
- Hazardous Materials Shipping Paper Shippers must prepare and offer a hazardous materials shipping paper prepared in accordance with subpart C of part 172 of the HMR (§§ 172.200-205).
- Emergency Response Information and Emergency Response Telephone Number Shippers must provide the appropriate emergency response information and emergency response telephone number per subpart G of part 172 of the HMR (§§ 172.600-606).

GUIDE 05 UN3090 LITHIUM METAL BATTERIES (FULLY REGULATED CELLS AND BATTERIES)

Additional Air Restrictions or Requirements:

- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- These shipments are forbidden to be transported as cargo on passenger aircraft (column 9 of the HMT § 172.101).
- These shipments may not exceed 35 kg net quantity, unless they are approved by the Associate Administrator (column 9 of the HMT § 172.101). "Net quantity" refers to the weight of the batteries, without packaging materials.
- Up to two replacement lithium metal cells or batteries specifically used for medical devices may be transported as cargo on passenger aircraft, when approved by the Associate Administrator, and meeting the requirements of § 173.185(g).
- Lithium metal cells and batteries must not be packed in the same outer packaging with substances and articles of Class 1 (explosives) other than Division 1.4S, Division 2.1 (flammable gases), Class 3 (flammable liquids), Division 4.1 (flammable solids), or Division 5.1 (oxidizers) (§ 173.185(b)(7)).

PACKAGING AND HAZARD COMMUNICATION DIAGRAM



The inner packaging must completely enclose the cells or batteries in the package. The inner packaging may also be used to meet protection against short circuiting/terminal protection requirements. See § 173.185(b)(3)(i).

Protection against short circuiting/terminal protection is an important aspect of packaging. Any method is acceptable, provided this important performance requirement is met.



Authorized Specification Outer Packaging Types *:

Boxes: Metal (4A, 4B, 4N), wooden (4C1, 4C2, 4D, 4F), fiberboard (4G), or solid plastic (4H1, 4H2) Drums: Metal (1A2, 1B2, 1N2), plywood (1D), fiber (1G), or plastic (1H2) Jerricans: Metal (3A2, 3B2) or plastic (3H2)

See § 173.185(b)(3)(ii).

* Must meet the Packing Group II Performance requirements

UN3090 LITHIUM METAL BATTERIES (SMALLER CELLS AND BATTERIES)

This guide outlines the requirements for lithium metal batteries being sent under the smaller lithium batteries provisions of § 173.185(c). Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3090 Proper Shipping Name: Lithium metal batteries Hazard Class Label: Class 9 Lithium Battery

Packaging Requirements - § 173.185(b) (see Guide 06 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - Placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with electrically conductive materials (e.g., metal) in the packaging.
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- Each outer package must be a strong outer packaging and capable of withstanding a 1.2 meter drop test, in any orientation, without damage to the cells or batteries, without shifting that would allow battery-to-battery contact, and without release of the contents. They are not required to be packaged in UN specification packaging.
- Completed package must not exceed 30 kg (66 pounds) gross weight. See Additional Air Restrictions or Requirements for the package quantity limits for air transportation.

Required Hazard Communication - § 173.185(c) (see Guide 06 diagram for additional details):

- Lithium Battery Mark
 - * UN ID Number 3090 (Replaces '*' on Lithium Battery Mark)
 - * Telephone number for additional information about the shipment (Replaces '**' on Lithium Battery Mark) †
 - The mark must be in the form of a rectangle or a square with hatched edging. The mark must be not less than 100 mm (3.9 inches) wide by 100 mm (3.9 inches) high and the minimum width of the hatching must be 5 mm (0.2 inches), except marks of 100 mm (3.9 inches) wide by 70 mm (2.8 inches) high may be used on a package containing lithium batteries when the package is too small for the larger mark.
 - When placed in an overpack, the mark must be visible or reproduced on the overpack and the overpack must be marked with the word "OVERPACK in lettering at least 12 mm (0.47 inches) high
- Text marking that shipment is forbidden for transport aboard passenger aircraft (see § 173.185(c)(1)(iii) for text marking options) or Cargo Aircraft Only (CAO) Label. For shipments made in accordance with international standards and regulations, the CAO label may be required
- For highway and rail transportation only: Cells that exceed 1 g, but do not exceed 5 g, and batteries that exceed 2 g, but do not exceed 25 g, the text marking "LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. (See § 173.185(c)(1)(iv)). This text marking should be used in place of the transport aboard passenger aircraft text marking or CAO label.

UN3090 LITHIUM METAL BATTERIES (SMALLER CELLS AND BATTERIES)

Additional Details - § 173.185(c):

- Hazmat employees are not subject to the training requirements of § 172.704. However, for air shipments, each person who prepares a package for shipment, must receive instruction on these requirements, corresponding to their functions.
- No Hazardous Materials Shipping Paper required
- No Emergency Response Information and Emergency Response Telephone Number is not required.

Additional Air Restrictions or Requirements - § 173.185 (c)(5):

- A package prepared in accordance with the size limits for small batteries is subject to all requirements applicable to fully regulated lithium ion batteries. However, if the package contains no more than 2.5 kg of lithium metal cells or batteries, UN performance packaging is not required when the package displays both the Lithium Battery Mark and the Class 9 Lithium Battery label. See 173.185(c)(5)(i) for details.
- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- These shipments are forbidden to be transported as cargo on passenger aircraft (column 9 of the HMT § 172.101).
- For transportation by aircraft, lithium cells and batteries must not be packed in the same outer packaging with substances and articles of Class 1 (explosives) other than Division 1.4S, Division 2.1 (flammable gases), Class 3 (flammable liquids), Division 4.1 (flammable solids), or Division 5.1 (oxidizers).
- Each package must be capable of withstanding, without damage to the cells or batteries contained therein and without any reduction of effectiveness, a force applied to the top surface equivalent to the total weight of identical packages stacked to a height of 3 meters (including the test sample) for a duration of 24 hours.



BUIDE 06 BATT

UN3090 LITHIUM METAL BATTERIES (SMALLER CELLS AND BATTERIES)

PACKAGING AND HAZARD COMMUNICATION DIAGRAM (OTHER THAN BY AIR)



Protection against short circuiting/terminal protection is an important aspect of packaging. Any method is acceptable, provided this important performance requirement is met.

UN Specification packaging is not required. Packaging must meet performance requirements listed in the "Packaging Requirements" section of this shipping guide.



Alternatively, a text marking listed in § 173.185(c)(1)(iii) may be used, as applicable. However, the CAO label may be required for shipments made in accordance with international standards and regulations.

Text markings, when used, must use letters at least 6 mm (0.25 inch) in height on packages having a gross weight of 30 kg (66 pounds) or less, except that smaller font may be used as necessary when package dimensions so require.

Letters must be at least 12 mm (0.5 inch) in height on packages having a gross weight of more than 30 kg (66 pounds).



CARGO AIRCRAFT ONLY label § 172.448



Lithium Battery Mark § 173.185(c)(3)

- UN ID Number(s)
- Telephone number for additional information about the shipment ⁺
- A minimum of 100 mm wide x 100 mm high, or when the package is too small 100 mm wide x 70 mm high

If cells exceed 1 g, but do not exceed 5 g, or batteries exceed 2 g, but do not exceed 25 g...

The text marking "LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. See § 173.185(c)(1)(iv).

This text marking should be used in place of the transport aboard passenger aircraft marking or CAO label.

UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)

This guide outlines the requirements for lithium metal batteries packed with or contained in equipment being shipped as fully regulated Class 9 lithium batteries. Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3091

Proper Shipping Name: Lithium metal batteries packed with *or* contained in equipment

Hazard Class Label: Class 9 Lithium Battery

Packaging Requirements - § 173.185(b) (see Guide 07 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- Equipment must be protected from accidental activation.
- For packages with lithium cells or batteries packed with equipment:
 - Cells and batteries must be placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with equipment or electrically conductive materials (e.g., metal) in the packaging.
 - A UN specification packaging meeting Packing Group II performance requirements must be used as either the outer packaging for any spare batteries or the outer packaging for both the batteries and the equipment. Remember, all packaging instructions provided by the packaging manufacturer must be followed!
- For packages with lithium cells or batteries contained in equipment:
 - The outer packaging, when used, must be constructed of suitable material of adequate strength and design in relation to the capacity and intended use of the packaging, unless the lithium cells or batteries are afforded equivalent protection by the equipment in which they are contained.
 - Equipment must be secured to prevent damage caused by shifting within the outer packaging and be packed to prevent accidental operation during transport.

Required Hazard Communication – Subparts C-E of Part 172 (see Guide 07 diagram for additional details):

- Class 9 Lithium Battery Label
- Cargo Aircraft Only Label, if shipped by air and lithium cells or batteries exceed 5 kg net weight § 172.101(j)(4)
- UN ID Number UN3091
- Proper Shipping Name Mark "Lithium metal batteries packed with equipment" or "Lithium metal batteries contained in equipment", as appropriate.
 - Note: if the package contains both lithium metal batteries packed with and contained in equipment, the proper shipping name is "Lithium metal batteries packed with equipment". See special provision 181 in § 172.102.
- Consignor (shipper) or Consignee (recipient) name and address
- Per special provision 181 in § 172.102, a package containing both lithium ion and lithium metal batteries must include hazard communication for both battery types.
- When overpacked (e.g., authorized outer packagings are further packaged or consolidated by any means), the Class 9 Lithium Battery label, Cargo Aircraft Only label (as applicable), UN ID number, and Proper Shipping Name must be visible or replicated on the overpack (§ 173.25).

UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)

Additional Details:

- DOT Hazmat Employee Training All employees involved in the shipment, including preparation for shipment are subject to the training requirements of § 172.704.
- Hazardous Materials Shipping Paper Shippers must prepare and offer a hazardous materials shipping paper prepared in accordance with subpart C of part 172 of the HMR (§§ 172.200-205).
- Emergency Response Information and Emergency Response Telephone Number Shippers must provide the appropriate emergency response information and monitored emergency response telephone number per subpart G of part 172 of the HMR (§§ 172.600-606).

Additional Air Restrictions or Requirements:

- For transportation by aircraft, where multiple pieces of equipment are packed in the same outer packaging, each piece of equipment must be packed to prevent contact with other equipment (173.185(b)(4)(iv)).
- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- The number of batteries in each package is limited to the minimum number required to power the piece of equipment, plus two spare sets (173.185(b)(3)(iii)(C)). A "set" of cells or batteries is the number of individual cells or batteries that are required to power each piece of equipment.
- For passenger aircraft, the package may not exceed 5 kg net quantity (column 9 of the HMT § 172.101). "Net quantity" refers to the weight of the batteries, not packaging materials or the equipment.
- For cargo aircraft, the package may not exceed 35 kg net quantity, unless excepted by the Associate Administrator. 'Net quantity' refers to the weight of the batteries, not packaging materials or the equipment (column 9 of the HMT § 172.101).
- Per special provision A101, the quantity of lithium metal in batteries contained in any piece of equipment must not exceed 12 g per cell and 500 g per battery.

PACKAGING AND HAZARD COMMUNICATION DIAGRAM





OUTER PACKAGING FOR PACKED WITH EQUIPMENT VS. CONTAINED IN EQUIPMENT

For lithium batteries **PACKED** with equipment:

The outer packaging holding the batteries must meet the Packing Group II performance requirements. Batteries can be packed in this manner and then packaged with the equipment or the inner packagings can be packaged with the equipment in a Packing Group II performance package. For UN Specification packaging, always follow the packaging manufacturer's packaging and closure instructions.

For lithium batteries **CONTAINED** in equipment:

The outer packaging does not need to be UN Specification packaging – in fact, the equipment can be transported unpackaged if it provides adequate protection to the battery.

UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (FULLY REGULATED CELLS AND BATTERIES)

PACKAGING AND HAZARD COMMUNICATION DIAGRAM



GUIDE

The inner packaging must completely enclose the cells or batteries in the package. The inner packaging may also be used to meet protection against short circuiting/terminal protection requirements. See § 173.185(b)(3)(i).

Protection against short circuiting/terminal protection is an important aspect of packaging. Any method is acceptable, provided this important performance requirement is met.



Boxes: Metal (4A, 4B, 4N), wooden (4C1, 4C2, 4D, 4F), fiberboard (4G), or solid plastic (4H1, 4H2) Drums: Metal (1A2, 1B2, 1N2), plywood (1D), fiber (1G), or plastic (1H2) Jerricans: Metal (3A2, 3B2) or plastic (3H2)

See § 173.185(b)(3)(ii).

* Must meet the Packing Group II Performance requirements

UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)

This guide outlines the requirements for lithium metal batteries packed with or contained in equipment being sent under the smaller lithium batteries provisions of § 173.185(c). Always check the applicable special provisions in § 172.102 for any additional requirements or restrictions that may not be included in this guide.

UN ID Number: UN3091

Proper Shipping Name: Lithium metal batteries packed with *or* contained in equipment

Hazard Class Label: N/A

Packaging Requirements - § 173.185(b) (see Guide 08 diagram for additional details):

- Cells and batteries must be:
 - * Protected against short circuiting. This means that terminals must be protected!
 - * Packed to prevent shifting that could cause damage to the cells or batteries within the outer packaging.
- For packages with lithium cells or batteries packed with equipment:
 - Cells and batteries must be placed in non-metallic inner packagings that completely enclose the cell or battery and separate them from contact with the equipment or electrically conductive materials (e.g., metal).
 - The outer packaging must be a strong rigid outer package that <u>is capable of withstanding</u> a 1.2 meter drop test without damage to the cells or batteries, without shifting that would allow battery-to-battery contact, and without release of the contents of the package.
- For packages with lithium cells or batteries contained in equipment:
 - The outer packaging must be a strong rigid outer package unless the cell or battery or battery contained in equipment are afforded equivalent protection by the equipment in which they are contained.

Required Hazard Communication - § 173.185(c) (see Guide 08 diagram for additional details):

- Lithium Battery Mark EXCEPT: when a package contains only button cell batteries installed in equipment (including circuit boards); OR when a consignment contains two packages or fewer where each package contains not more than four lithium cells or two lithium batteries contained in equipment.
 - * UN ID Number 3091 (Replaces '*' on Lithium Battery Mark)
 - Telephone number for additional information about the shipment (Replaces '**' on Lithium Battery Mark) †
 - The mark must be in the form of a rectangle or a square with hatched edging. The mark must be not less than 100 mm (3.9 inches) wide by 100 mm (3.9 inches) high and the minimum width of the hatching must be 5 mm (0.2 inches), except marks of 100 mm (3.9 inches) wide by 70 mm (2.8 inches) high may be used on a package containing lithium batteries when the package is too small for the larger mark
 - When overpacked (e.g., authorized outer packagings are further packaged or consolidated by any means), the mark must be visible or reproduced on the overpack and the overpack must be marked with the word "OVERPACK" in lettering at least 12 mm (0.47 inches) high.

Consignment means one or more packages accepted by an operator from one shipper at one time and at one address, receipted for in one lot, and moving to one consignee at one destination address.

• If the package exceeds 5 kg net weight of lithium batteries, text marking that shipment is Forbidden by Passenger Aircraft (see § 173.185(c)(1)(iii) for text marking options) or Cargo Aircraft Only (CAO) Label. For shipments made in accordance with international standards and regulations, the CAO label may be required.

[†] Telephone number removed from lithium battery mark with a phaseout date of December 31, 2026 (HM-215Q, effective May 10, 2024)

UN3091 LITHIUM METAL BATTERIES PACKED WITH *OR* **CONTAINED IN EQUIPMENT** (SMALLER CELLS AND BATTERIES)

- For highway and rail transportation only: Cells that exceed 1 g, but do not exceed 5 g, and batteries that exceed 2 g, but do not exceed 25 g, the text marking "LITHIUM BATTERIES—FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. (See § 173.185(c)(1)(iv)). This text marking should be used in place of the transport aboard passenger aircraft text marking or CAO label.
- Per special provision 181 in § 172.102, a package containing both lithium ion and lithium metal battery chemistries must include hazard communication for both battery types.

Additional Details - § 173.185(c):

- Hazmat employees are not subject to the training requirements of § 172.704. However, for air shipments, each person who prepares a package for shipment, must receive instruction on these requirements, corresponding to their functions.
- No Hazardous Materials Shipping Paper required
- No Emergency Response Information and Emergency Response Telephone Number required.

Additional Air Restrictions or Requirements - §173.185(c)(4):

- For transportation by aircraft, where multiple pieces of equipment are packed in the same outer packaging, each piece of equipment must be packed to prevent contact with other equipment.
- Damaged, defective, or recalled lithium batteries are forbidden from air transport. See page 7 for information on DDR batteries.
- The number of batteries in each package is limited to the minimum number required to power the piece of equipment, plus two spare sets, and the total net quantity (mass) of the lithium cells or batteries in the completed package must not exceed 5 kg. A "set" of cells or batteries is the number of individual cells or batteries that are required to power each piece of equipment.
- All persons preparing a package for shipment, must receive adequate instruction on these conditions and limitations, corresponding to their functions.
- When the package must be marked with the lithium battery mark and an air waybill is used, there must be an indication on the air waybill that the shipment complies with § 173.185(c)(4) or the applicable ICAO TI Packaging Instruction.
- When packages are placed in an overpack, the packages must be secured within the overpack, and the intended function of each package must not be impaired by the overpack.



UN3091 LITHIUM METAL BATTERIES PACKED WITH OR CONTAINED IN EQUIPMENT (SMALLER CELLS AND BATTERIES)

PACKAGING AND HAZARD COMMUNICATION DIAGRAM



Any lithium cell or battery packed with equipment (i.e., spare batteries) must be placed in an inner packaging that completely encloses the cell or battery in the package. The inner packaging may also be used to meet protection against short circuiting/terminal protection requirements. See § 173.185(b)(3)(i).

Protection against short circuiting/terminal protection is an important aspect of packaging. Equipment must also be protected from accidental activation. In addition, the packaging should prevent any damage to the batteries. Any method is acceptable, provided these important performance requirements are met. See § 173.185(b)(2).

UN Specification packaging is not required. Packaging must meet performance requirements listed in the "Packaging Requirements" section of this shipping guide.



CARGO AIRCRAFT ONLY label § 172.448 (Only if the package exceeds 5 kg net weight of lithium batteries. Alternatively, a text marking listed in § 173.185(c)(1)(iii) may be used, as applicable. However, the CAO label may be required for shipments made in accordance with international standards and regulations.)

LITHIUM BATTERIES-FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL

exceed 5g, or batteries exceed 2g, but do not exceed 25g...

The text marking "LITHIUM BATTERIES— FORBIDDEN FOR TRANSPORT ABOARD AIRCRAFT AND VESSEL" is required. See § 173.185(c)(1)(iv).

This text marking should be used in place of the transport aboard passenger aircraft marking or CAO label.

See the Hazard Communication section of this shipping guide for exceptions from this requirement.

Lithium Battery Mark

UN ID Number(s)

Telephone number for

additional information

about the shipment ⁺A minimum of 100 mm

wide x 100 mm high,

or when the package

is too small 100 mm

wide x 70 mm high

§ 173.185(c)(3)

Text markings, when used, must use letters at least 6 mm (0.25 inch) in height on packages having a gross weight of 30 kg (66 pounds) or less, except that smaller font may be used as necessary when package dimensions so require.

Letters must be at least 12 mm (0.5 inch) in height on packages having a gross weight of more than 30 kg (66 pounds).

See § 173.185(c)(v) & (vi).

⁺ Telephone number removed from lithium battery mark with a phaseout date of December 31, 2026 (HM-215Q, effective May 10, 2024)

GUIDE 09 VEHICLE

This guide only applies to vehicles powered by lithium ion or metal batteries, where the lithium battery is installed in the vehicle. Vehicles are <u>self-propelled apparatus designed to carry one or more persons or goods</u>. Examples of such vehicles include electrically-powered cars, motorcycles, scooters, three- and four-wheeled vehicles or motorcycles, trucks, locomotives, bicycles (pedal cycles with an electric motor) and other vehicles of this type (e.g. self-balancing vehicles or vehicles not equipped with at least one seating position), lawn tractors, self- propelled farming and construction equipment, boats, aircraft, wheelchairs and other mobility aids.

Equipment powered by lithium ion or metal batteries must be consigned under the entries "Lithium metal batteries contained in equipment" (Guide 07 or 08), "Lithium metal batteries packed with equipment" (Guide 07 or 08), "Lithium ion batteries contained in equipment" (Guide 03 or 04), or "Lithium ion batteries packed with equipment" (Guide 03 or 04). Examples of equipment include lawnmowers, cleaning machines or model boats and model aircraft.

See Special Provision 134 in § 172.102 for additional applicability information that may not be included in this guide.

UN ID Number: UN3171 Proper Shipping Name: Battery-powered vehicle Hazard Class Label: Class 9 Miscellaneous

Shipping Requirements (§ 173.220):

- Vehicles powered by lithium metal batteries that are transported with these batteries installed are forbidden aboard passenger-carrying aircraft.
- Lithium batteries contained in vehicles must be securely fastened in the battery holder of the vehicle, engine, or mechanical equipment, and be protected in such a manner as to prevent damage and short circuits (e.g., using non-conductive caps that cover the terminals entirely).
- Except for vehicles transported by highway, rail, or vessel with prototype or low production lithium batteries securely installed, each lithium battery must be of a type that has successfully passed the UN 38.3 tests, unless approved by PHMSA's Associate Administrator.
- Items containing other hazardous materials, such as fire extinguishers, compressed gas accumulators, safety devices, and other
 hazardous materials that are both integral components of a motor vehicle, engine, or mechanical equipment and necessary for the
 operation of the vehicle, engine, or mechanical equipment, or for the safety of its operator or passengers must be securely installed
 in the motor vehicle, engine, or mechanical equipment.
- If a vehicle can be handled in other than an upright position, the vehicle must be secured in a strong, rigid outer packaging. The vehicle must be secured by means capable of restraining the vehicle in the outer packaging to prevent any shifting during transport which would change the orientation or cause the vehicle to be damaged.
- Where the lithium battery is removed from the vehicle and is packed separate from the vehicle in the same outer packaging, the package must be consigned as "UN 3481, Lithium ion batteries packed with equipment" (Guide 03 or 04) or "UN 3091, Lithium metal batteries packed with equipment" (Guide 07 or 08).
- Any equipment (other than the vehicle) such as consumer electronic devices containing lithium batteries, must be described as "Lithium metal batteries contained in equipment" (Guide 07 or 08) or "Lithium ion batteries contained in equipment," (Guide 03 or 04) must be transported in accordance with any applicable requirements of the HMR.
- Shipments made in conformance with these provisions (§ 173.220) are not subject to any other HMR requirements for transportation by motor vehicle and rail car.

DE UN3171 BATTERY-POWERED VEHICLE

Additional Vessel Transport Requirements (§§ 176.905/906):

- See § 176.905 for additional requirements and exceptions for vehicles.
- Vessel shipments conforming to any applicable requirements in §§ 173.220, 176.905, and 176.906 are not subject to any other requirements of the HMR.

Additional Air Transport Requirements - §§ 173.220 & 173.27:

- See §§ 173.220 and 173.27 for any additional requirements for air transport.
- For transportation by aircraft, shipments in conformance with the applicable requirements in §§ 173.220 and 173.27 are not subject to:
 - * The requirements of subparts D, E, and F (marking, labeling and placarding, respectively) of part 172
 - * Emergency response telephone requirements (§ 172.604)
- **NOTE**: All other applicable HMR requirements, including training, shipping papers, emergency response information, notification of pilot-in-command, general packaging requirements, and the requirements specified in § 173.27 must be met.

Lithium battery must be securely fastened in the battery holder



Lithium batteries must be protected from damage and short circuit (e.g., by using non-conductive caps to cover terminals)





Vehicles that can be handled in non-upright positions (e.g., scooters, hoverboards, or bikes) must be secured in a strong, rigid outer package. The vehicles must be secured in a manner to prevent changes in orientation or damage to the vehicle.



This guide only applies to lithium ion batteries or lithium metal batteries installed in a cargo transport unit and designed only to provide power external to the cargo transport unit. This may include energy storage systems (ESS) utilizing lithium batteries.

UN ID Number: UN3536

Proper Shipping Name: Lithium batteries installed in cargo transport unit *lithium ion batteries* or *lithium metal batteries*

Hazard Class Label: N/A (see Required Hazard Communication for additional details)

Transport Requirements - § 172.102, Special Provision 389:

- The lithium batteries must be of a type that have successfully passed the UN 38.3 tests and contain the necessary systems to prevent overcharge and over discharge between the batteries.
- The lithium batteries must be securely attached to the interior structure of the cargo transport unit (e.g., by means of placement in racks, cabinets, etc.) in such a manner as to prevent short circuits, accidental operation, and significant movement relative to the cargo transport unit under the shocks, loadings, and vibrations normally incident to transport.
- Hazardous materials necessary for the safe and proper operation of the cargo transport unit (e.g., fire extinguishing systems and air conditioning systems), must be properly secured to or installed in the cargo transport unit and are not otherwise subject to the requirements of the HMR.
- Hazardous materials not necessary for the safe and proper operation of the cargo transport unit must not be transported within the cargo transport unit.
- **NOTE:** other applicable HMR requirements must be met, including training, shipping papers, and emergency response information (consisting of clear identification of the type of lithium battery in the CTU and immediate methods for handling fire, per § 172.600).

Required Hazard Communication - § 172.102, Special Provision 389 (see Guide 10 diagram for additional details):

- The batteries inside the cargo transport unit are not subject any marking or labeling requirements.
- The cargo transport unit must display the UN ID number (3536) on an orange panel, white square on point, or a Class 9 placard. The three options for displaying the UN ID number are displayed in the diagram below.
- The cargo transport unit must be placarded on two opposing sides with the Class 9 placard.
- Transportation by aircraft is forbidden, unless approved by the Associate Administrator.

Additional Details:

- DOT Hazmat Employee Training All employees involved in the shipment, including preparation for shipment are subject to the hazmat employee training requirements of § 172.704.
- Hazardous Materials Shipping Paper Shippers must prepare and offer a hazardous materials shipping paper prepared in accordance with subpart C of part 172 of the HMR (§§ 172.200-205).
- Emergency Response Information and Emergency Response Telephone Number Shippers must provide the appropriate emergency response information and emergency response telephone number per subpart G of part 172 of the HMR (§§ 172.600-606).

UN3536 Cargo Transport Units

PACKAGING AND HAZARD COMMUNICATION DIAGRAM

GUIDE

10





For additional information contact:

PHMSA's Hazardous Materials Info Center

1-800-HMR-4922

(1-800-467-4922)

Email: infocntr@dot.gov

http://hazmat.dot.gov

Pipeline and Hazardous Materials Safety Administration

Outreach, Engagement, and Grants Division East Building, 2nd Floor 1200 New Jersey Ave., SE Washington, DC 20590 Email: training@dot.gov 202-366-4900 202-366-7342 (Fax)



U.S. Department of Transportation **Pipeline and** Hazardous Materials Safety Administration

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